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Control by Donald J.
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Statistical process control (SPC), despite sounding esoteric, is a subject that every process owner and worker should – and can – understand, at least at a high level. Knowing whether a process is in control and stable is paramount to producing a product or service that meets customer needs.

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Lower control limit
Shewhart charts or SPC
charts (statistical
process control charts)
are a good alternative
if you have a lot of
data points... Upper
control limit The
control limits are

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statically calculated
based on the variation
of the data points.
Don't worry about the
maths behind this.
There are tools to do
this for you!

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When a process is
stable and in control, it
displays common
cause variation,
variation that is
inherent to the
process. A process is in
control when based on

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past experience it can be predicted how the process will vary (within limits) in the future.

Statistical Process Control (SPC) Tutorial
Statistical process control (SPC) is a method of quality control which employs statistical methods to monitor and control a process. This helps to ensure that the process operates

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efficiently, producing more specification-conforming products with less waste (rework or scrap).

A Guide to Control Charts - iSixSigma
Statistical process control (SPC) is defined as the use of statistical techniques to control a process or production method. SPC tools and procedures can help you monitor process behavior, discover

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Control issues in internal systems, and find solutions for production issues.

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Control Third Edition by
Donald J. Wheeler. This
internationally
acclaimed textbook
(often called the blue
book) is widely used for
teaching SPC and

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Continual Improvement techniques to those who work in manufacturing and process industries.

How to Use Control Charts for Six Sigma - dummies
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Introduction to
STATISTICAL PROCESS
CONTROL TECHNIQUES

The primary Statistical
Process Control (SPC)
tool for Six Sigma
initiatives is the control
chart — a graphical
tracking of a process
input or an output over
time. In the control
chart, these tracked
measurements are
visually compared to
decision limits

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Control
calculated from
probabilities of the
actual process
performance.

Statistical Process
Control (SPC) Explained
| WinSPC.com

Statistical Process
Control is based on the
analysis of data, so the
first step is to decide
what data to collect.

There are two
categories of control
chart distinguished by
the type of data used:

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Variable or Attribute.

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In statistical process control, record schemes are used to reduce the total time on test for the inspection inquiry. In these schemes, units are examined sequentially and successive minimum values...

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Statistical Process

Control (SPC) charts

are simple graphical

tools that enable

process performance

monitoring. They are

used to identify which

type of variation exists

within the process.

They highlight areas

that may require

further investigation.

Two of the most

popular SPC tools are

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Control the run chart and the control chart. Both can be produced

Control chart -

Wikipedia

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Statistical Process
Control, or SPC, is a
statistical method that
aids in detection of
process problems.

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Statistical Process

Control is an analytical

decision making tool

which allows you to see

when a process is

working correctly and

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when it is not.

Variation is present in

What is Statistical Process Control? SPC Quality Tools | ASQ Control charts, also known as Shewhart charts (after Walter A. Shewhart) or process-behavior charts, are a statistical process control tool used to determine if a manufacturing or business process is in a state of control. It is

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more appropriate to say that the control charts are the graphical device for Statistical Process Monitoring (SPM).

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